



CONTACT US!

RS Randack Spezialschrauben GmbH

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IT ALL BEGINS
WITH A PIECE OF STEEL ...



... AND A DEDICATED TEAM ON YOUR SIDE!



OUR COMPANY

The Randack Group is located in Hagen-Germany, a region in North-Rhine-Westphalia (NRW), close to Cologne and Duesseldorf. For more than 80 years and 3 generations now, the owner-managed company is a well-known partner for its critical fasteners worldwide. We serve a wide variety of fastener solutions with a combination of our own production and a worldwide sourcing network that has been developed over many years to ensure the requested quality day in and day out.



Dipl.-Ing. Jens Randack
CEO



Dipl.-Ing. Andreas Kuhn
COO

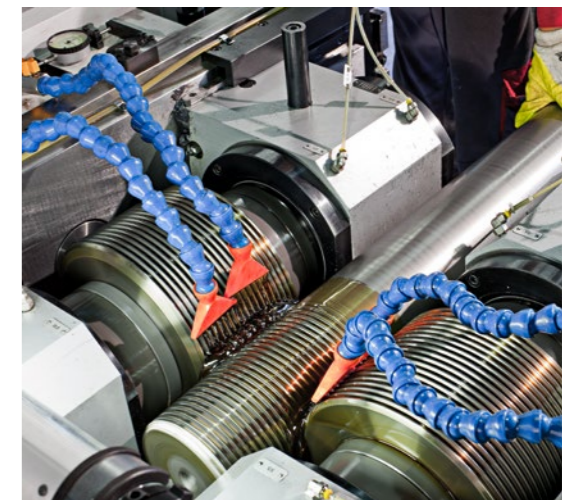
1934	1962	1995	2005	2008	2009	2016
Otto Randack Eisenwarenfabrik -Germany	Randack Schraub- u. Spannelemente GmbH	RS Randack Spezialschrauben GmbH	Randack Automotive GmbH	Randack Fasteners India-Pune	Randack Fasteners Americas USA-Chicago	250+ qualified employees on 3 continents

WITH VERY SPECIAL PRODUCTION METHODS ...

OUR PRODUCTION

With different production methods, we are able to create your final product as you had intended. Various kinds of material (structural- and tempering steel, stainless steel, non-ferrous metal, special alloys etc.) are used to fulfill your specific product requirements as well as various kinds of heat- and surface treatment. We collaborate with qualified, certified and audited sub-suppliers to ensure your requirements.

We don't have any quantity restrictions! Prototyping, emergency requirements and serial lots are our strength. If you miss an urgently needed part on your production schedule, we are pleased to help you within the shortest lead time possible!



... WE OFFER A WIDE RANGE OF **FASTENER SOLUTIONS!**

OUR PRODUCT COMPETENCE



WARM/HOT FORGING

Through a controlled warm deformation of the steel, we guarantee the shape and material flow which influences the final product positively with good properties. Different head types and shapes (nuts and others) can be produced on a low-cost and precise way with this method.



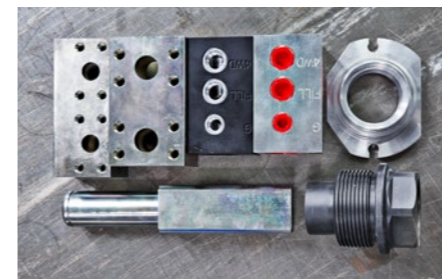
STUDBOLTS & OTHERS

On behalf of national and international standards, as well as drawings and specifications, we produce studbolts, thread pins, elongation bolts, hex bolts, and so on with rolled threads up to M180. Washers, nuts and other related products complete our product range.



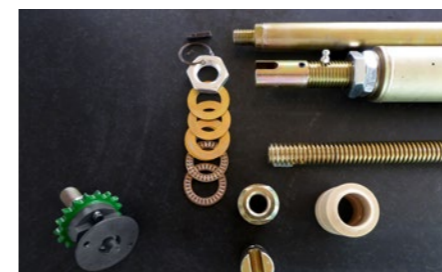
COLD FORGING

We deliver smaller screws produced in a double punch press up, as well as very difficult to produce parts in a 6 step machine and parts produced with open-die tools.



TURNED & MILLED PARTS

Cylindrical pins, flanges, shafts and hydraulic distributor blocks, including parts made with the highest of quality requirements.



ASSEMBLY PARTS

We reduce your supplier base because we offer an assembly service as well as a purchasing service for all single parts to be delivered as a completed product to you.



OTHERS

Bending parts, welded assys, gear parts, plastic injected bolts, special nuts, plastic caps, turning parts from plastic, springs and so on..

WITH THE MOST IMPORTANT COMPONENTS QUALITY & SAFETY ...



OUR QUALITY MANAGEMENT SYSTEM

Quality assurance starts at the beginning with your inquiry and ends with our delivery! Potential problems are detected at an early step through our feasibility analysis and technical verifications according to your customized drawing, standards and specifications. Independent if we produced or sourced an item, our quality checks are equally done for both of them to deliver a non-defective part. Destructive- and non-destructive tests are managed and documented internally from qualified people or outsourced to independent and accredited laboratories.

The management system of RS Randack Spezialschrauben GmbH is certified through:

- ISO 9001:2008 - ISO 14001:2004 quality and environment management

Other approvals complete our range:

- AD 2000-bulletin W0 and EN 764-5 sec. 4.2
- VD TÜV 1253/1
- Pressure equipment guideline 97/23/EC
- Areva NP authorization acc. to rule KTA1401
- DIN EN 15048-1:2007 CE character
- Bureau Veritas authorization of production
- Germanischer Lloyd and DNV authorization of production



... WE GUARANTEE A MIX OF
**FLEXIBILITY &
INDIVIDUALITY!**

OUR SERVICE

Your product decides the production method we use!

Our combination of an in-house production paired with our global sourcing with manufacturers knowledge brings an essential advantage to sourcing of your products.

As a specialist for special- and customized parts we help you to choose the most effective production way for your product idea. Give us the chance to show our strengths in technical discussions, warehousing and on-time deliveries of a wide range of products.

We use our warehouse for your supply frame agreements to present an advantage to our customers. One production lot split into different shipping lots means a lower risk of production related problems! If requested we deliver our products incl. documentation, certificates acc. to EN 10204 2.1, 2.2, 3.1 or 3.2 and PPAP acc. to VDA rules.



INDIVIDUAL CONSULTATION

We highly value a good customer-supplier-relationship. We help you to find the best and least expensive production method for your requested fastener solution, e. g. to change the manufacturing method from turning into cold forging or from a single part to an assembled one. Our experience will help you.



REFERENCES

Our products are used in multiple applications and market segments. Where high quality requirements are important (critical fastener requirements), you can find RS-Randack products, e. g. agricultural machinery, automotive industry, rock drilling machinery, cranes, steel construction, heavy construction, electrical components, sanitary equipment, gas and water turbines, wind turbines, power generation...

A PERFECT BASE FOR
**EFFECTIVE
WORKING ...**



WAREHOUSING AND LOGISTICS

Our combination of in-house manufacturing and worldwide sourcing, including our central warehouse with a capacity of more than 3500 pallet places, offers various advantages to you. After a one-time lead time, the items can be stored for an agreed upon timeframe and shipped in smaller lots.

Your benefit is the lower price and a stable quality caused by less single production lots. Our own trucks or our forwarders carry your parts safe and fast to any location worldwide.



... MAKES INDIVIDUAL
SOLUTIONS FROM A
PIECE OF STEEL!



GET MORE INFO!

Contact us to find an experienced and flexible partner, who takes care of your demands and needs! We can deliver your product in your requested quality at your requested delivery date incl. your required documentation. Try us!

www.randack.com

OUR LOCATIONS

GERMANY

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